

CELL :-A247

CELL NAME:- GRINDING CELL

MACHINE / STAGE :- Grinding cell

OPERATION :- Storage

KAIZEN THEME : To Avoid rusty rotor at grinding stage

IDEA :- Make C type chute for rotor remove

WIDELY/DEEPLY:-

COUNTERMEASURE:- Provided C type chute in rotor remove from plate to bin

PROBLEM / PRESENT STATUS :- At time of rotor remove from plate rotor come to bin by way of chute due to gap between chute rotor engage in that



BENCHMARK	50 No.
TARGET	0 No.
KAIZEN START	10.05.2014
KAIZEN FINISH	10.06.2014

TEAM MEMBERS :-

Sandip Dukare

BENEFITS :-

1. Avoid rotor rusty
2. Improve quality

KAIZEN SUSTENANCE

WHAT TO DO: daily monitoring of bin availability at location.

HOW TO DO: visually inspection

FREQUENCY : Daily Start of Shift

WHY - WHY ANALYSIS :-

Why1: Rotor get rusty

Why 2: Difficult to remove

Why 3: More gap in plate

Why 4: Rotor engage in gap

RESULT :-

01.Remove rotor easily

02.Avoid rotor engage

ROOT CAUSE :- Rotor engage in Gap-

REGISTRATION NO. & DATE: 10.06.14

REGISTERED BY :-

MANAGER'S SIGN :-

COST INCURRED FOR MAKING KAIZEN

MATERIAL COST IN RS	LABOUR COST IN RS	TOTAL COST IN RS
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SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS
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